

Curing Times

BASE MATERIAL (F°/C°)	GEL/WORKING TIME²	FULL CURE TIME
110°/ 43°	10 minutes	2 hours
90°/ 32°	14 minutes	2.75 hours
70°/ 21°	16 minutes	6.5 hours
50°/ 10°	30 minutes	24 hours
40°/ 4°	46 minutes	48 hours

¹ For concrete temperatures between 4°C - 10°C adhesive must be maintained at a minimum of 13°C during installation.

² Gel time is max time from the end of mixing to when the insertion of the threaded rod or rebar into the adhesive shall be completed

Spacing and Edge Distance

NOMINAL ANCHOR DIAMETER (IN.)	MINIMUM SPACING (IN.)	MINIMUM EDGE DISTANCE (IN.)
3/8	1-1/2	1-1/2
1/2	1-1/2	1-1/2
5/8	1-3/4	1-3/4
3/4	1-7/8	1-7/8
7/8	2	2
1	2	2
1-1/4	2-1/2	2-1/2