

## ***Spacing and Edge Distance***

<b>NOMINAL ANCHOR DIAMETER (IN.)</b>	<b>MINIMUM SPACING (IN.)</b>	<b>MINIMUM EDGE DISTANCE (IN.)</b>
3/8	1	1
1/2	1-1/2	1-1/2
5/8	2-1/2	2-1/2
3/4	3	3
7/8	3-1/2	3-1/2
1	4	4
1-1/4	5	5

## ***Curing Times***

<b>BASE MATERIAL (F°/C°)</b>	<b>WORKING TIME</b>	<b>FULL CURE TIME</b>
110°/ 43°	1.5 minutes	45 minutes
90°/ 32°	2.5 minutes	45 minutes
70°/ 21°	5 minutes	45 minutes
50°/ 10°	16 minutes	90 minutes
32°/ 0°	35 minutes	4 hours
14°/ -10°	35 minutes	24 hours

\*Adhesive must be a minimum temperature of 32°F (0°C) for proper installation